J&B东莞市骏佳电子科技有限公司

产品规格书

1 SCOPE[适用范围]

This specification covers the PCM product series. 本规范适用于PCM系列产品

2.Part name & part number 【部件名称 & 部件编号】

Part name [部件名称]	Part number[部件编号]
1.27 PIN SMT	PCM

3.RATINGS[标准额定值]

Item[项目]	Standard[规格]		
Rated voltage[额定电压]	250 v	AC/DC	
Rated current[额定电流]	1 A	AC/ DC	
Operating temperature[使用温度范围]	- 40°C To + 105°C		

4. TEST CONDITION[测试条件]

The test and measurement , unless otherwise specified, shall be carryout at a temperature of 15 tp 35° C, Relative humidity of 25 to 85° , and atmospheris pressure of 86 to 106kPa. However, when any doubt arises on the judgment value under it , the test and measurement shall be carryout at a temperature of 20 ± 2 °C, relative humidity of 60 to 70° , and atmospheric pressure of 86 to 106kPa.

[除非特别说明之外,一般测试及测量将于温度15~35℃,相对湿度25~85%,大气压力86~106kPa之条件下完成,但若于上述条件下有任何影响判定值的疑虑,可考虑在温度20±2℃,相对湿度60~70%及大气压力86~106kPa之条件下完成试验。]

5. Appearance[外观]

By looking, there shall not be any abnormality such as deformity, exfoliation of plating, etc., which can reduce performance. No defect shuch as cracks scratches or blemishes.

[经目视观察,外观不可有变形,电镀脱落等会降低其功能的异常现象,也不可有严重破裂、刮伤或 污损之缺点。]

6.ELECTRICAL EFFICIENCY[电气特性]

NO.[编号]	Item[项目]	Test Method[试验方法]	Requirement[性能要求]
6.1	Contact Resistance [接触电阻]	EIA-364-23C Subject mated contacts assembled in housing to closed circuit current of 100 mA maximum at open circuit at 20 mV maximum.在开路电压最大为20mV的状态下,对组装好的端子进行最大电流为100mA的回路测试。	$1.$ Initial value $: 20~\text{m}\Omega$ max. 初始值 最大 $20~\text{m}\Omega$ $2.$ Final value $: 30~\text{m}\Omega$ max. 结束值 最大 $30~\text{m}\Omega$
6.2	Insulation Resistance [绝缘电阻]	EIA-364-21C Mate connectors,apply 500V DC for 1 minute between adjacent terminal or ground.[在插合连接器相邻接触件之间施加500V DC 电压持续1分钟]	1000 M Ω Min .

NO.[编号]	Item[项目]	Test Method[试验方法]	Requirement[性能要求]
6.3	Voltage [耐由压]	EIA-364-20 Test again after wire up 2 mins;Mate connectors,apply 500v AC Between adjacent terminal or ground.[在各相邻接触件间施加500V AC 通电2分钟后做测试]	No insulation breakdown [塑胶无爆裂]

7.ENVIRONMENTAL EFFICIENCY[环境特性]

NO.[编号]	Item[项目]	Test Method[试验方法]	Requirement[性能要求]
7.1	Heat Resistance[耐 热试验]	EIA-364-17 Mated connector shall be placed in an environmental for 96 hours at +85±2℃.[将插 合的连接器放在温度为+85±2℃的环境中 96小时]	1. No evidence of damage.无损坏 2. The electrical performances meet the spec. specified in paragraph 6.1 电气性能符合表格6.1要求。
7.2	Cold Resistance[耐 冷试验]	EIA-364-59C mated connector shall be placed in an environmental for 48 hours at -25±3℃.[将插合的连接器放在温度为-25±3℃的环境中48小时]	1. No evidence of damage.无损坏 2. The electrical performances meet the spec. specified in paragraph 6.1 电气性能符合表格6.1要求。
7.3	Humidity [耐湿性试 验]	EIA-364-31 Mate connectors,40±2℃ in temperature and 90~95%RH in an environmental for 96 hours. After testing connector shall be left alone for 1 to 2 hours in a room ambient. [将插合的连接器,温度40±2℃,相对湿度90~96%的环境中,持续96小时。试验后,连接器须于室温中放置1~2小时,再测定其值。]	1. No evidence of damage.无损坏 2. The electrical performances meet the spec. specified in paragraph 6 电气性能符合表格 6 要求。
7.4	Temperature Cycling [温度循环]	EIA $-364-30$ low temerature: -40 ± 3 $^{\circ}$ C high tempetature: 105 ± 3 $^{\circ}$ C After 5 cycles at the normal environment for testing after 2 hours [低温: -40 $^{\circ}$ C ±3 $^{\circ}$ C] [高温: 105 $^{\circ}$ C ±3 $^{\circ}$ C] [5此循环后放置在正常环境中恢复2小时后进行测试]	1. No evidence of damage.无损坏 2. The electrical performances meet the spec. specified in paragraph 6.1 电气性能符合表格6.1要求。
7.5	Salt spray [盐雾测试]	EIA-364-26 Salt concentration:5% /Temperature:35±2℃ Testing time:8 hours, After salt is removed by running water and a drop is removed, it is measured. [盐水比重:5% / 温度35±2℃] [试验时间:8小时,试验结束后用清水将残留盐份清洗并将水滴清楚后,才可测量。]	1. No evidence of damage.无损坏 2. The electrical performances meet the spec. specified in paragraph 6.1 电气性能符合表格6.1要求。

NO.[编 号]	Item[项目]	Test Method[试验方法]	Requirement[性能要 求]
7. 6	[可焊性测	EIA-364-52 Soldering Time: 3~5 S Solder Temperature: 245±5℃ [焊锡时间: 3~5秒] [焊锡温度: 245±5℃]	95% min. of solder area [焊锡面积≥95%]
7. 7	Resistance to soldering	Soldering Time: 5~10 S	Without deformation of case or excessive lossen [塑胶不可有明显的变形或损坏]

8. MECHANICAL EFFICIENCY[机械特性]

NO. [编 号]	Item[项目]		Requirement[性能要 求]
8. 1	retention Force [端子保持	EIA-364-29 Fix the dynamometer 150mm away from the wire of the connection, then apply axial pull out force at a speed ≤10N/S on the terminal assembled in the housing [将测力器固定在距离150mm处,在连接器轴方向施加拉力,施力速度≤10N/S,将端子从孔位中拉出]	Only per termial